



Operating Instructions

To insure best performance from SinterLube® bushings:

- 1) Use with guide pillars having an Ra 0.2 surface finish (8 microinch) or better. Avoid using pillars with scratches, galling, or other surface defects.
- 2) Apply a coat of lubricant to the inside diameter before starting production. A high viscosity oil is preferred, but most oils and greases are suitable.
- 3) If the SinterLube® bushings are cleaned during die maintenance, re-apply lubricant.

The purpose of the initial lubrication is to help the guiding to perform properly while the pillars seat themselves in the bushings. Once this occurs (after a few thousand strokes), the lubrication particles in the bronze take over and impede wear.

Note: once the bushings have been lubricated, further lubrication is not required, but if additional lubricant is applied, the guiding will not suffer.

Ready Technology, Inc.
333 Progress Road ♦ Dayton, Ohio 45449
937-866-7200 ♦ 800-543-4355 ♦ fax 937-866-7226
email: sales@readytechnology.com